



KAPCI
COATINGS

For professional use only

Issue: March 2015

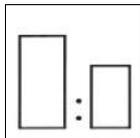
Kapci C334 Texture additives

Product description

Kapci C334 is a texture additive which is added into Kapci 2K Acrylic Topcoats in order to match texture of variety of plastics.

Kapci C334 Texture Additives are developed to produce three different ranges of textures including fine, coarse, and ultra coarse.

Application



Mixing ratio by weight:

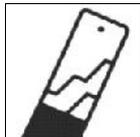
100 : max.50

100% Kapcicryl 2K Acrylic Topcoat
max 50% Kapci C334 Fine, Kapci C334 Coarse,
or Kapci 334 Ultra Coarse

Note: Kapci Texture Additives are added to the topcoat up to maximum 50% by weight.

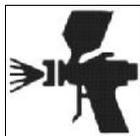


Stir the mixture well.



Use measuring stick:

Add hardener and thinner in the normal manner for Kapci 2K Acrylic topcoats (see relevant TDSs).



Spraygun tips:

1.3-1.4 mm

HVLP: 1.8-2 bar/27-30 psi
at the air inlet

Conventional: 3.0-3.5 bar/45-50 psi
at the air inlet

Refer to the spraygun manufacturer's recommendation.

These products are for the professional painting of automotive vehicles only after reference to the manufacturer's Material Safety Data Sheets (MSDS)

Rev (01) 03/2015



KAPCI
COATINGS

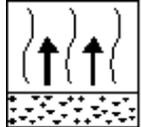
For professional use only

Issue: March 2015



Number of coats:

Apply 2 coats of the texture paint.



Flash off time:

Between coats: 5-10 min



Drying time:

16h/20°C

30-40 min/60°C

General notes

Texturing

1. To achieve the existing plastic texture match, trials with different mixing ratios should be made.
2. Never add more than 50% by weight of the texture additive into the topcoat.
3. Note that the addition of Kapci C334 Texture Additives extends drying time.
4. Spraying techniques impact texture.

Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.

IMPORTANT NOTE: These products are for professional use only. The information in this Technical Data Sheet is based on our best knowledge and given for information purposes only without any obligation as we do not have control over the quality and conditions of the surface, or over many factors affecting the use and application of the product. Always read the Material Safety Data Sheet and the Technical Data Sheet for this product if available.

Rev (01) 03/2015